

ABSTRACT**Structure of the stem of LED Chip Unit bulb**

The present invention is related to a new structure of the stem of LED Chip Unit bulb, which comprises a cup disk, a chip, a stand, a molybdenum alloy wire and a stem.

- 5 Essentially, the brace-end of the stem is connected to a supportive chip cup disk. The center of the disk is concave so as to form a holding chamber whose inner diameter is open, arc-shaped and circular. The molybdenum alloy wire is tapered off to a point and thus it takes a turn of 180° , hooking and pressing against the chip. Given the elastic coefficient of the barb-turning angle, the tip of the molybdenum alloy wire may point-press against the
- 10 chip in a normal state in response to the temperature-dependent expansion-contraction feature of the chip. The gradient of the arc-shaped, circular wall of the disk enables the chip to generate light that refracts at different angles, giving rise to a wide-angle, open, homogeneous light source. The vacuum inside the bulb facilitates efficient circulation and therefore heat absorption. As a result, despite the heat dissipation of the chip, the
- 15 temperature of the bulb does not increase, prolonging the life of the bulb. Hence, the new structure of the stem of LED chip unit bulb does have a practical utility.